A single feeding system for many different parts
Sector Overview

The market has changed, and so have needs. Volumes are up and more types of objects are being produced, since variety and evolution are fundamental requirements for staying on the market.

At all levels, there is a need to drastically speed up development and production, to make processes and investments more efficient, and to continue to reduce waste.

Flexible production chains can facilitate continuous evolution – and the first step in this direction is to select highly integrated, connected technologies. In parts feeding technology, FlexiBowl® stands for automation.

What is FlexiBowl®

FlexiBowl® orients and separates parts and can be integrated with any vision system and any robot for parts feeding.

The FlexiBowl® system is highly versatile, capable of feeding parts between 1 and 250 mm and from 1 to 250 g, regardless of:

- Geometry
- Surface
- Material

Its lack of product-specific tooling and its easy-to-use and intuitive programming permit quick and multiple product changeovers even during the same work shift.

Industries

Metal components
Electronics
Electrical components
Plastic components
Toys and gadgets
Cosmetics
Non-rigid materials
Automotive
Home and personal care
Life sciences
Medical
Many others

Applications

Rotary table loading
Tray loading
Belt loading
Workpiece transport
Machine tending
Screw driving
Quality Control
Press feeding
Mold feeding
Packaging
Kitting
Many others
Part dropping, orientation, and picking take place simultaneously in dedicated sectors. For higher productivity.

SOME OF THE ADVANTAGES OFFERED BY FLEXIBOWL®

- **High performance** (>90 parts/min)
- **Remote-controlled electronics** for use in dirty environments
- **Compatible with 99.9% of parts**
- **Rapid, intuitive integration**
- **Low maintenance**
- **Essential design, robust construction**
- **Ready to ship**
- **Cleanroom certified (ISO 5)**
- **Patented**

- **Cleaning and disinfection**
- **FDA and antistatic surfaces** are also available.

FlexiBowl® executes a predetermined sequence of actions, strategically designed to reduce inefficiencies. FlexiBowl® is the only parts feeding system based on a circular principle: the combined action of bidirectional rotation and pulsed actuation separates the parts dropped by the bulk feeder onto the FlexiBowl® surface. The singulated parts are identified by the vision system, which sends the pick location coordinates to the robot. The programming permits changing speed and acceleration parameters and impulse frequency according to parts geometry, to achieve optimal results.

For higher productivity.

The flexible feeding system performs **3 different functions**:
- Dropping from the bulk feeder
- Separating, by the flexible feeder
- Picking, by the robot

The FlexiBowl® disc is split into three sectors; each phase is confined to a specific sector to allow the three functions to take place simultaneously and independently. The entire process usually lasts 0.5 seconds – a benchmark in the flexible feeding systems sector.

FlexiTrack enables **circular conveyor tracking** of the FlexiBowl®.

In the FlexiTrack mode, the vision system operates in the sector just ahead of the robot picking area, processing for the vision system and the robot is simultaneous. With FlexiTrack, a second camera positioned in the sector preceding the bulk feeder controls the flow of parts. This mode offers several advantages:
- **Higher productivity**
- **Greater cycle time stability**
- **Smaller footprint**
- **Ideal for synchronous applications** (e.g., rotating tables).

This mode permits simultaneous feeding of different parts. One FlexiBowl® can reliably manage up to 6 different part types, so minimizing layout and production costs. For maximum flexibility, the sector surfaces may feature coatings with different:
- Colors
- Textures
- Degrees of adhesion

FDA and antistatic surfaces are also available. This mode is ideal for assembly, kitting and tray loading applications when multiple parts must be handled. Multiple parts feeding is available for the FlexiBowl® 500, 650 and 800 versions.
### Models

FlexiBowl® is available in 5 models, each of which can be customized.

Selection of the model most suitable for a specific application will be based on such variables as:

- **Part dimensions** (1-250 mm)
- **Part weight** (up to 250 g)
- **Part geometry and material**
- **Industrial application**

Required parts capacity and Productivity

Optimal configuration is attained thanks to the feasibility studies ARS offers its clients. Simulation with real components permits defining the model and optional features.

<table>
<thead>
<tr>
<th>FlexiBowl® 500e</th>
<th>FlexiBowl® 800</th>
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</thead>
<tbody>
<tr>
<td>Part dimensions</td>
<td>Part dimensions</td>
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<tr>
<td>1 mm</td>
<td>1 mm</td>
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<tr>
<td>Part weights</td>
<td>Part weights</td>
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<td>1 g</td>
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<tr>
<td>Bulk feeder</td>
<td>Bulk feeder</td>
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<td>1.5 l</td>
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<td>Max load</td>
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<td>1 kg</td>
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<td>7 kg</td>
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FlexiBowl® 200e

FlexiBowl® 350e

FlexiBowl® 650

FlexiBowl® 800

FlexiBowl® is available in 5 models, each of which can be customized.
### Options

<table>
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<tr>
<th>FB® 200e</th>
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<td>Backlight</td>
<td>Air-Blow</td>
<td>Wedge and brush</td>
<td>Quick-emptying with box</td>
<td>Rotary disc</td>
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</table>

- **Toplight**
- **Backlight**
- **Air-Blow**
- **Wedge and brush**
- **Quick-emptying with box**
- **Rotary disc**
- **Round edged disc**
- **Custom disc**
- **Multiple parts feeding**
- **Cleanroom version**
- **Remote control box**
- **Camera bracket stand**
- **Analog electro-pneumatic regulator**
- **External swivel gripper**
- **Calibration plate**

**FlexiBowl Options**

- **FB® 200e**
- **FB® 350e**
- **FB® 500e**
- **FB® 500**
- **FB® 650**
- **FB® 800**

- **FB® 200e**
- **FB® 350e**
- **FB® 500e**
- **FB® 500**
- **FB® 650**
- **FB® 800**

- **FlexiTrack**
- **Quick-emptying**
- **Cleanroom version**
- **Remote control box**
- **External swivel gripper**
- **Calibration plate**
- **Lighting**
- **Diverters**
- **FlexiTrack**
- **Analog electro-pneumatic regulator**
FlexiVision®

Vision Software for Robot Guidance

FlexiVision is a PC vision software package for robot guidance that can be supplied as an option with the FlexiBowl® systems. Developed with Cognex Vision Library tools, FlexiVision supports multiple cameras to offer great flexibility of use. The system, compatible with all industrial robots, permits rapid setup of automated feeding cells incorporating FlexiBowl®. No advanced user programming skills are required.

The main features offered by the system include:

| Dynamic control of all FlexiBowl® functions | Management of bulk feeder algorithms | Option of linking up to 2 FlexiBowl® systems |
| Definition of vision models | Recipes database | Option of linking up to 2 inspection cameras |
| Management of communications with FlexiBowl® and with robot | System calibration | Compatibility with all the Cognex VisionPro software tools |

Plug-Ins

Compatible with all TCP/IP socket languages

FlexiBowl® supports communication in all high-level programming languages. Fully-documented plug-ins for a wide range of robots and PLCs reduces integration costs. Our software plug-ins for FlexiBowl® control are easy to integrate with any customer application software.

Available Plug-Ins

- ABB
- Denso
- Doosan
- Epson
- Fanuc *
- Kawasaki
- Kuka
- Mecademic
- Mitsubishi Electric
- Omron
- Stäubli
- Techman Robot
- Universal Robots **

Compatible with***

- Aubo
- Comau
- Hyundai
- Nachi
- Shibaura
- Yamaha
- Yaskawa

* premium plug-in, native vision system and FANUC integration
** premium plug-in, URCap with UR+ certification
*** Communication with robots not on the list via Ethernet/IP, TCP/IP, or Digital I/O protocols
ARS assists clients from the very start of the project; in the preliminary phase, with a complete, free-of-charge feasibility study: an important tool for correct evaluation of your requirements.

Running the feasibility study is quick and easy. Send samples of the parts to be processed to ARS to obtain an in-depth report on how the parts can be managed by a FlexiBowl® system and information on the configuration most suitable for optimizing your cycle times. ARS can design special equipment for specific projects. Our highly-qualified technical support team is ready to promptly assist you on request, both on site and remotely.

**Bulk Feeders**

Perfectly matched with the FlexiBowl® system, the ARS bulk feeders deliver materials in a wide range of applications. They are especially suitable for pre-dosing small- and medium-sized parts. The drive component is a vibrating linear base. The ARS bulk feeders feature a range of hopper volumes: 1.5 l, 5 l, 10 l, 20 l, 40 l, depending on the required feeding capacity in relation to production rate. The standard models are constructed of stainless steel; polyurethane coating is available on request.

**Options**
- Quick emptying hatch
- Hand guard
- Front and rear photocell kit
- Dosing gate

**Belt hopper**

**Motorized hopper**

**Standard capacities**
- 1.5 l
- 5 l
- 10 l
- 20 l
- 40 l

**Polyurethane coating**

**Stainless steel**

**Services**

Pre and post-sales support

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**Free feasibility study**

Company

ARS

Free feasibility study form and sample

FlexiBowl® Video

Test result

**Services**

- Preliminary analysis
- Free study
- Layout and cycle-time optimization
- Equipment design
- Real-time support and diagnostics
- Training
- On-site support for system start
- Remote support
ARS has been working for more than 30 years in development and supply of solutions for flexible automation.

Based in Arezzo, Italy, ARS has accrued experience in fields ranging from industrial robotics to artificial vision, operating internationally in many sectors of industry.

ARS collaborates on a regular basis with universities and research centers around the world. Our goal is to provide up-to-date solutions that are flexible, reliable, efficient, and technologically advanced.

Our clients are at the center of every process – and all our solutions are designed with our clients and their specific needs in mind.

ARS’ network of distributors extends to Europe, North America, and Pacific Asia. Our distributors are always available to demonstrate all the FlexiBowl® features and offer on-site technical support.

**Timeline**

- **1983**: First approaches to robotics
- **1987**: ARS is founded as the Italian branch of a Silicon Valley robotics company
- **1990s**: ARS becomes exclusive robot distributor in Mediterranean Europe for the Silicon Valley company
- **2002**: First experiences with flexible product feeding and consolidation of vision systems experience
- **2009**: FlexiBowl® is born
- **2011**: FlexiBowl® becomes a registered trademark
- **2013**: FlexiBowl® is distributed globally
- **2020**: New headquarters, new products
- **2022**: New FlexiBowl® features introduced; sales top 2,000 units

**Distributors**

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